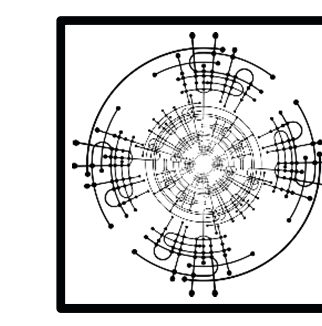
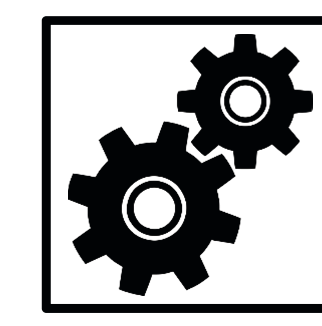


# LCA Community Environmental Evaluation

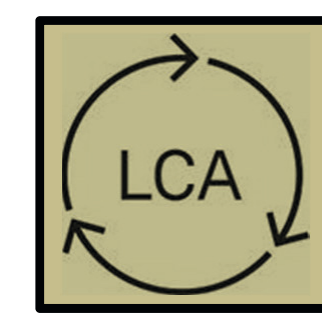
The Carbon2Chem® Communities



PRE-PROCESSING  
Simulation



ENGINEERING  
Process Design



POST-PROCESSING  
GWI Analysis



POST-PROCESSING  
Cost Estimation

Carbon2Chem® LCA Community represented by  
Fraunhofer UMSICHT, Osterfelder Strasse 3, 46047 Oberhausen, Germany, Dr. Daniel Maga, daniel.maga@umsicht.fraunhofer.de

The Carbon2Chem® LCA Community applies international LCA standards with latest software solutions and databases to predict 1<sup>st</sup> the environmental impacts of production of methanol, urea and other basic chemicals from 2<sup>nd</sup> steel mill gases and other CO<sub>2</sub> sources, as well as 3<sup>rd</sup> hydrogen provision. The LCA community delivers 4<sup>th</sup> product-specific environmental impacts and 5<sup>th</sup> environmental break-even points of process concepts.

## COMMUNITY OF ENVIRONMENTAL ANALYSIS EXPERTS

The environmental analysis of sector-coupling networks needs a network of experts. Therefore the Carbon2Chem® LCA Community currently pools together 15 people from scientific and industrial institutions with expertise in:

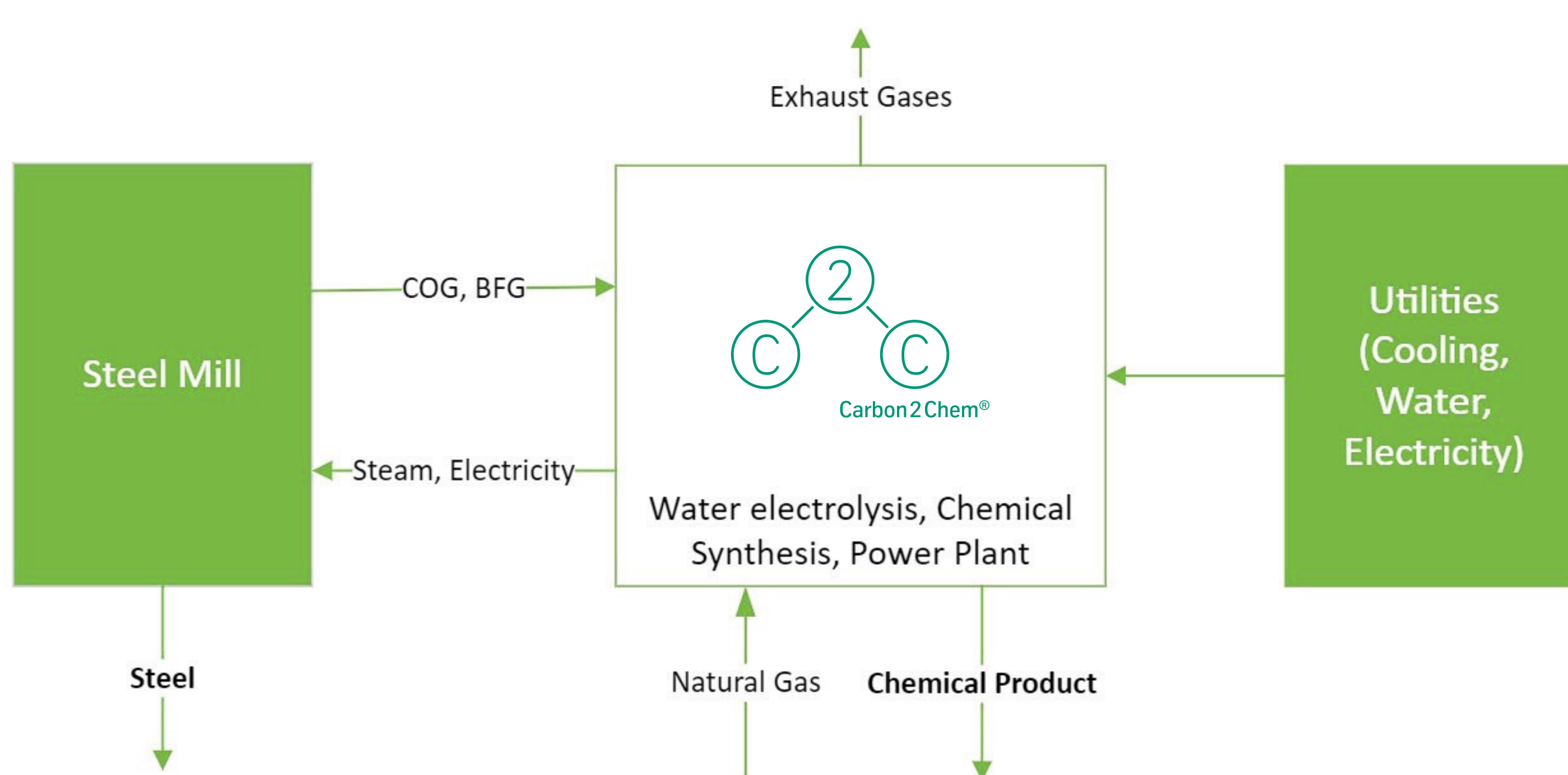
- ISO Standards for Life Cycle Assessment
- Industry-specific LCA methodologies
- LCA Modeling, Evaluation & Interpretation
- Process Engineering

The LCA models are built on the basis of:

- Results of detailed simulation models evaluated by the Carbon2Chem® Simulation Community, as well as the
- Process engineering know-how in the Process Design Community

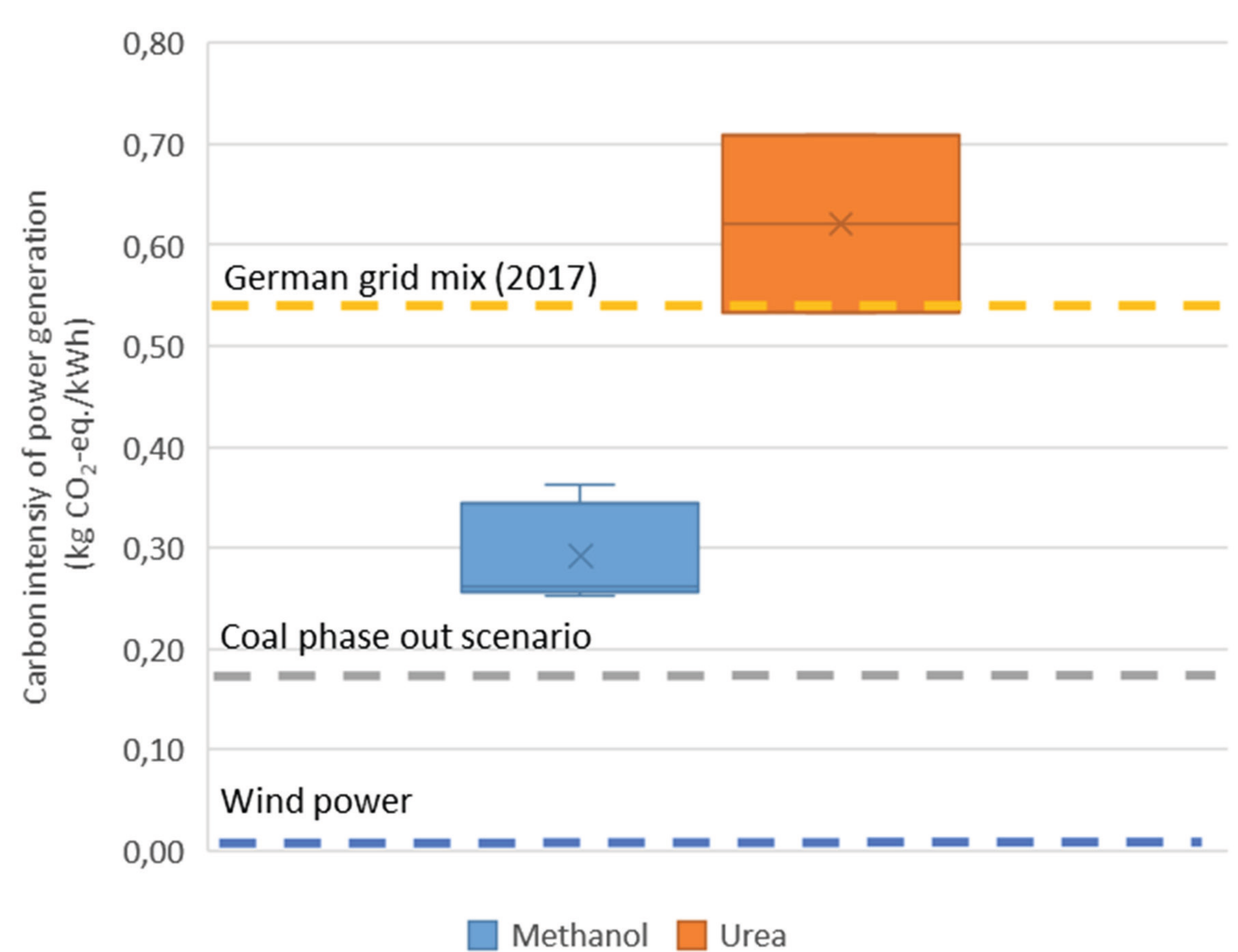
The LCA community coordinates the environmental assessment-related activities for:

- Collection of data from peer-reviewed literature
- Collection of data from case-specific process engineering calculations
- Rational selection of LCA methodologies
- Discussion and validation of LCA results



Cross industrial network evaluated

## LIFECYCLE ASSESSMENT OF CROSS-INDUSTRIAL NETWORK



Break-even points to indicate the carbon intensity of power generation, lower than which the Carbon2Chem® concepts become favorable compared to conventional steel and chemicals production in terms of global warming impact. Based on [doi: 10.1002/cite.202200040]

LCA models are needed for the following tasks:

- To assess the environmental footprint of coupled production of steel and chemicals
- To calculate environmental footprints of chemicals such as methanol, urea, etc. from various CO<sub>2</sub> sources
- To derive environmental break-even points of process concepts
- To investigate the influence of various H<sub>2</sub>-production & transport options
- To understand the potential of climate change mitigation achieved by Carbon2Chem® processes utilizing industrial & atmospheric CO<sub>2</sub> sources



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# A KEY BUILDING BLOCK FOR THE CLIMATE PROTECTION

CO<sub>2</sub> reduction by cooperation of process industrial sectors